

CORRECTED VERSION

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
13 December 2001 (13.12.2001)

PCT

(10) International Publication Number
WO 01/094250 A1

(51) International Patent Classification⁷: **B67D 1/04**,
1/08, F25D 3/00

(72) Inventor; and
(75) Inventor/Applicant (for US only): **MAGERMANS,**
Marcel, Peter [NL/NL]; Oude Veiling 51, NL-2653 GK
Den Hoorn (NL).

(21) International Application Number: PCT/NL01/00437

(22) International Filing Date: 11 June 2001 (11.06.2001)

(74) Agent: **JORRITSMA, Ruurd**; Nederlandsch Octrooibureau, Scheveningseweg 82, P.O. Box 29720, NL-2502 LS The Hague (NL).

(25) Filing Language: Dutch

(26) Publication Language: English

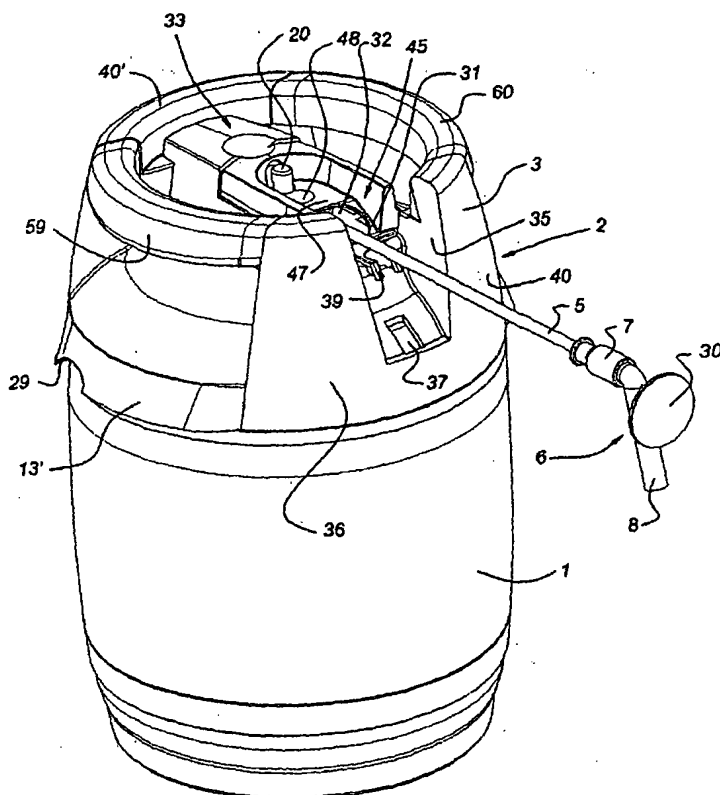
(30) Priority Data:
1015411 9 June 2000 (09.06.2000) NL

(81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

(71) Applicant (for all designated States except US):
HEINEKEN TECHNICAL SERVICES B.V. [NL/NL];
P.O. Box 510, NL-2380 BB Zoeterwoude (NL).

[Continued on next page]

(54) Title: CONTAINER FOR DRINK PROVIDED WITH A CHAMBER CONTAINING A FLEXIBLE DISPENSING LINE



(57) Abstract: The application relates to a container (1) for drink provided with a top (2) and with an outlet (4) that is located at the top and is connected to a flexible dispensing line (5), the container having a chamber (32) at the top in which the dispensing line (5) is accommodated. The dispensing line (5) is provided at its outlet end (6) with a grip element (30) that is located in or close to a cut-out (35) in the peripheral wall. By positioning the flexible tube in the chamber this tube can be hygienically protected from the environment during storage and transport of the container and mechanical damage thereto is prevented, whilst easy handling remains possible. The chamber (32) can be closed by a lid (52).

WO 01/094250 A1



(84) **Designated States (regional):** ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published:

— with international search report

(48) **Date of publication of this corrected version:**

27 February 2003

(15) **Information about Correction:**

see PCT Gazette No. 09/2003 of 27 February 2003, Section II

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
13 December 2001 (13.12.2001)

PCT

(10) International Publication Number
WO 01/94250 A1

(51) International Patent Classification?: **B67D 1/04**,
1/08, F25D 3/00

Marcel, Peter [NL/NL]; Oude Veilign 51, NL-2653 GK
Den Hoorn (NL).

(21) International Application Number: PCT/NL01/00437

(74) Agent: **JORRITSMA, Ruurd**; Nederlandsch Octrooibureau, Scheveningseweg 82, P.O. Box 29720, NL-2502 LS
The Hague (NL).

(22) International Filing Date: 11 June 2001 (11.06.2001)

(25) Filing Language: Dutch

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

(26) Publication Language: English

(30) Priority Data:
1015411 9 June 2000 (09.06.2000) NL

(71) Applicant (*for all designated States except US*):
HEINEKEN TECHNICAL SERVICES B.V. [NL/NL];
P.O. Box 510, NL-2380 BB Zoeterwoude (NL).

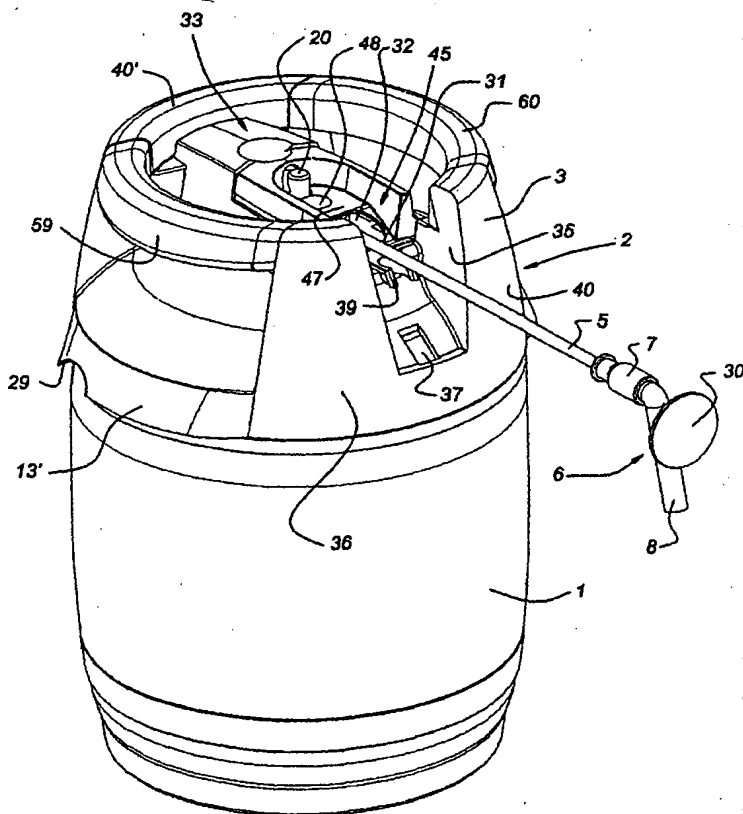
(72) Inventor; and

(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE,

(75) Inventor/Applicant (*for US only*): **MAGERMANS**,

[Continued on next page]

(54) Title: CONTAINER FOR DRINK PROVIDED WITH A CHAMBER CONTAINING A FLEXIBLE DISPENSING LINE



(57) Abstract: The application relates to a container (1) for drink provided with a top (2) and with an outlet (4) that is located at the top and is connected to a flexible dispensing line (5), the container having a chamber (32) at the top in which the dispensing line (5) is accommodated. The dispensing line (5) is provided at its outlet end (6) with a grip element (30) that is located in or close to a cut-out (35) in the peripheral wall. By positioning the flexible tube in the chamber this tube can be hygienically protected from the environment during storage and transport of the container and mechanical damage thereto is prevented, whilst easy handling remains possible. The chamber (32) can be closed by a lid (52).

WO 01/94250 A1



IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

Container for drink provided with a chamber containing a flexible dispensing line

The invention relates to a container for drink provided with a top and with an outlet that is located at the top and is connected to a flexible dispensing line, the container having
5 a chamber at the top in which the dispensing line is accommodated.

A container of this type is disclosed in International Patent Application no. WO 99/11563. In the case of the known container the flexible line is accommodated inside a cap that is fitted over an upper end face of the container. The container can have a plastic
10 outer jacket with an internal flexible bag, containing a carbonated drink, such as beer. The container is placed in a closable chill chamber of a drink dispensing device and connected to a pressure line which feeds a pressure medium into the space between the flexible bag and the outer jacket. The flexible dispensing line is fed through a dispensing tap at the top of the chill chamber, which dispensing tap is in clamping engagement on the tube in order to close this off and releases the dispensing line by operation of a tap handle. On placing
15 the container in the chill chamber a break seal at the top of the cap can be removed and the dispensing line can be removed from the cap in order to connect the outlet to the dispensing tap.

One disadvantage of the known container is that access to the dispenser tube via the opening in the cap is relatively difficult for the user. Furthermore, positioning of the end of
20 the tube in the dispensing tap of the dispensing device is relatively difficult.

One aim of the invention is to provide a container with which the flexible dispensing line can be hygienically fixed on the container during storage and transport of the container and with which the line can easily be placed in the use position by a user and can be connected to a dispensing tap of a dispensing device known per se.

25 A further aim of the invention is to provide a container with which the flexible dispensing line can be reliably housed in the container again after use.

A further aim is to provide a container that can easily be placed with the correct orientation in a dispensing device and which can be coupled in a simple manner to the dispensing device, such as to the dispensing tap and/or to the pressure medium feed.

30 To this end a container according to the invention is characterised in that the container is provided at the top with a central bridge having a top face and with a peripheral wall, located transversely to the bridge, having two wall sections which border the short sides of the bridge, the chamber being formed in the central bridge.

The grip element can easily be grasped by the user, after which the dispensing line can be extracted from the chamber. The grip element can then be connected to the dispensing tap of the dispensing device, as is described in WO 99/11561 and in Netherlands Patent Application no. 1 015 368, which was filed on 31 May 2000 in the
5 name of the Applicant. In this context the chamber can be closed off by the grip element itself or by a separate lid. As a result of the hygienic storage of the flexible line in the chamber, contamination of the line is counteracted, whilst the grip component that protrudes outside the chamber ensures easy handling.

Because the flexible line is housed in the central bridge of the container, the
10 container can easily be handled by means of, for example, two hand grips located on either side of the bridge.

Furthermore, the central bridge is a location on the container that is protected against mechanical contact with the environment during storage or transport, so that damage to the dispensing line is counteracted.

By positioning the outlet end of the dispensing line in or close to a cut-out in a
15 peripheral wall, the outlet end has essentially the same orientation on the container in the storage and transport position as in the use position, in which the grip component of the outlet end is connected to the dispensing tap. As a result, the user is able, after placing the container in a dispensing device, easily to transfer the outlet end from the storage and
20 transport position into the use position.

In one embodiment the container is provided close to the extraction opening with a clamping element that engages on the outlet end of the dispensing line in order to fix this in a defined position on the container during storage and transport. As a result, when the dispensing line is removed from the chamber by a user the outlet end has a secured defined
25 position on the container that corresponds to the position in which the outlet end has to be placed in the dispensing tap of the dispensing device, so that ease of use is optimum.

Both the operating element of a shut-off valve for the feed opening and the air connector can be accommodated in the chamber according to the invention, which operating element and air connector are accessible via a top face of the chamber, so that on
30 placing the container in the dispensing device and closing the lid of the dispensing device an actuating element and an air coupling on the lid of the dispensing device are able to engage on the operating element and the air connector. The operating means for opening the container and the connection for the pressure source can be effectively protected by

fitting a protective cap over the chamber.

It is preferable to position the operating element and the air connector in the chamber in one line and to feed the flexible dispensing line in a loop from the operating element along a long side, around the air connector back to the front short side of the chamber. In this way the central bridge can be constructed as an integral unit with the operating element, the air connector and the flexible dispensing line, which integral unit can be produced by machine. Kinking of the dispensing line is prevented by storing the flexible dispensing line in accordance with the loop described above, so that said dispensing line does not suffer any permanent deformation or constriction on prolonged storage and can easily be brought back into its straight position.

It is furthermore preferable to provide the container at a peripheral wall, such as at a top or bottom or at a longitudinal side, with positioning means which extend transversely to the peripheral wall and on placing the container in a chill chamber engage on complementary positioning means in the chill chamber, in such a way that the container is brought into a defined position with respect to the chill chamber. In particular the positioning of the container with respect to the dispensing tap of the drink dispensing device and with respect to a connection for pressure medium that is not positioned on a centre line of the container is facilitated by this means. The chill chamber of the dispensing device can be provided with at least two diametrically located slot-shaped, stepped wall sections, the width of which can decrease towards the base of the chill chamber. The depth of the stepped wall sections, or the distance therefrom to the centre line of the chill chamber, can also taper, so that the container can be introduced into the chill chamber relatively easily through the open top face of the essentially cylindrical dispensing device by introducing the projections into the relatively wide slots. On lowering the container into the chill chamber the walls of the constricting slots engage on the projections, so that the container acquires its correct orientation.

A few embodiments of a container, as well as an assembly of a container and drink dispensing device according to the invention will be explained in more detail with reference to the appended drawing. In the drawing:

Figs 1a, 1b and 1c, 1d show a cross-section and, respectively, a longitudinal section of an assembly of a container and a dispensing device, according to the present invention, in a front view and a side view, respectively,

Fig. 2 shows a container according to Fig. 1 with the protective cap removed and

with the dispensing line in the extended use position, it being possible for the outlet end to be fitted in a dispensing tap of the dispensing device,

Fig. 3 shows a perspective view of the container according to Fig. 2, with protective cap removed, the dispensing line being placed in the accommodating chamber,

5 Fig. 4 shows a perspective bottom view of a central bridge, with the accommodating chamber for the dispensing line,

Fig. 5 shows a container according to Fig. 3 with the protective cap fitted, in the storage and transport position,

10 Fig. 6 shows a side view of a container according to the invention provided with positioning ears,

Fig. 7 shows a perspective view of a chamber with the flexible dispensing line constructed as an integral unit, and

Fig. 8 shows a perspective view of a top of a container in which the integral bridge unit according to Fig. 7 can be placed.

15 Figures 1a - 1d show a container 1 that has been placed in a drink dispensing device 11. The container 1 is provided with a plastic outer jacket and at a top 2 has a cap 3 attached to the outer jacket. The container 1 has an outlet 4, which can clearly be seen in Fig. 1d. A flexible dispensing line 5 is connected to the outlet 4, which dispensing line is provided at its outlet end 6 with a shut-off valve 7 and with an outlet section 8, made of
20 relatively rigid plastic, at right angles. The shut-off valve 7 is described in more detail in Netherlands Patent Application no. 1 015 368, which was filed on 31 May 2000 in the name of the Applicant, the contents of which are incorporated herein by reference, and engages on a dispensing tap 19 of the dispensing device 11.

The dispensing device 11 is provided with a chill chamber 12 for accommodating
25 the container 1. The container 1 has two ears 13, 13' at its top, which ears protrude laterally with respect to the peripheral wall 14 of the container. The ears 13, 13' bear on horizontal supporting surfaces 15, 15' of stepped wall sections 16, 16' in the chill chamber wall 17. In this way the container 1 is correctly positioned with respect to the chill chamber, both in respect of height and in respect of angular position, so that the dispensing line 5 and the
30 shut-off valve 7 can be connected to the dispensing tap 19 of the dispensing device 11. Furthermore, the ears 13, 13' assist when positioning an air inlet 20 of the container 1 with respect to a coupling element 21, arranged in the lid 25, of a pressure line 22, which pressure line is connected to a compressor 23. As can be seen from Figure 1b, the coupling

element 21 is located some distance from the centre line 24, next to the central outlet 4.

When placing the container 1 in the chill chamber 12 the lid 25 of the dispensing device 11 is open and the container 1 is suspended in the chill chamber 12 by bringing the ears 13, 13' to bear on the horizontal supporting surfaces 15, 15'. As a result of this suspension in the dispensing device, containers of different heights can be used, the distance between the bottom 9' of the container and a base 9 of the chill chamber 12 being able to vary, for a constant and accurately defined position of the air inlet 20 and the outlet 4.

The distance between opposing side walls 26, 26' and 27, 27' of the stepped wall sections 16, 16' can decrease towards the base of the chill chamber 12 whilst the rear walls 28, 31 of the wall sections 16, 16' can taper towards the centre line 24. As a result the container 1 can easily be placed through the top opening in the chill chamber 12 with the ears 13, 13' in the broad positioning slots and the container itself seeks its correct orientation when it is lowered into the chill chamber.

The horizontal supporting surfaces 15, 15' are provided with chamfered ridges 18, 18' which engage in cavities 29, 29' in the ears 13, 13' of the container 1. The curvature of the ridges 18, 18' is oriented in line with line L, see Fig. 1, on which the coupling element 21 for the air connector and the operating element for the spring-loaded shut-off valve of the outlet 4 are located, so that the air connector in the lid and the operating element for the valve are aligned correctly with respect to the container.

After closing the lid 25, the compressor 23 is connected to the air inlet 20 and a spring-loaded shut-off valve of the outlet 4 is pressed down by a lid component, so that the outlet is opened and drink can be dispensed from the container 1 under pressure via the dispensing tap 19 by opening and closing the shut-off valve 7 by means of a handle 10.

Figure 2 shows the container 1 with the dispensing line 5 in the extended position, in which the shut-off valve 7 can be connected to the dispensing tap 19. With this

in the chamber 32 to the outlet 4 of the container 1. The extraction opening 31 is accessible via a cut-out 35 in the wall section 40 of the peripheral wall 36 of the cap 3 of the container. A clamping element 39, in which the outlet end 6 can be accommodated, is positioned close to the extraction opening 31, as shown in Fig. 3.

5 In the storage and transport position that is shown in Fig. 3, the dispensing line 5 is housed in the chamber 32, whilst the plate 30 is located in the cut-out 35 in the peripheral wall 36. The outlet section 8 at right angles is positioned in a slot 37. As a result the outlet end 6 is in a position that to a large extent corresponds to the position in which the outlet end 6 has to be placed in the dispensing tap 19, so that it is clear to a user how the
10 dispensing line 5 and the outlet end 6 have to be brought into a use position that is shown in Fig. 1d and in Fig. 2.

In the storage and transport position as shown in Fig. 3, the outlet end 6 of the dispensing line 5 is located in a second compartment 45 that is delimited by the surface of the cut-out 35 in the peripheral wall 36 of the cap 3 and by a top face 46 of the central
15 bridge 33. In the second compartment 45 the air connector 20 extends through a top wall 47 of the chamber 32 so that this can be connected to the coupling element 21 in the lid 25 of the dispensing device. Via an opening 48 in the top wall 47 the lid 25 is able on closing to engage, for example via the coupling element 21, on an operating element 51 (see Fig. 4) for opening the outlet 4. The second compartment 45 can be closed off by a removable
20 protective cap or lid 52, as shown in Fig. 4 and Fig. 5.

Fig. 4 shows a perspective bottom view of the central bridge 33, side walls 41, 42 and the top wall 47 of which delimit the chamber 32. A tube section 53 at right angles is fitted on the end of the dispensing line 5 and, when the operating element 51 is pressed down, engages on a spring-loaded shut-off valve for the outlet 4. To this end, when the lid
25 is closed, part of the lid 25 of the dispensing device extends through the top wall 47 of the chamber 32.

As shown in Fig. 5 the second compartment 45 is covered by the lid 52, the lid having two sections 54, 55 at right angles which are essentially coincident with the plane of the peripheral wall 36 and with a top face 46 of the central bridge 33.

30 Fig. 6 shows a side view of the container 1, provided with the two ears 13, 13', projecting laterally beyond the peripheral wall 14, and with two hand grips 59, 60, located on either side of central bridge 33, which can be used by a user to lift the container 1 and place it in the dispensing device.

Fig. 7 shows a central bridge 33 that is constructed as an integral unit with the flexible dispensing line 5, the operating element 51 and air connector 48. Corresponding components in Fig. 7 are provided with the same reference numerals as in Figs 2 - 6. The flexible dispensing line 5 extends from the operating element 51 towards the front short side 66 of the bridge 33. The dispensing line 5 then runs via a first bend 70 along a long side 67 of the bridge 33 and extends via a second bend 71 around the air connector 48, which is in line with the operating element 51. The dispensing line 5 runs further from the rear short side 65 of the bridge 33 to the front short side 66 via the second long side 68 of the bridge 33. The outlet end 6 is held in place by the clamping element 39 close to the open short side 66 of the chamber 32. The chamber 32 is closed off by the L-shaped lid 52. The arrangement shown can be efficiently assembled by machine, permanent deformation in the dispensing line 5 as a result of kinking or folding double being prevented. After removal of the lid 52, the gripper component 30 is in a position that is easily accessible for the user and that corresponds to the position in which the outlet end 6 has to be fitted in the dispensing device.

Finally, Fig. 8 shows the top 2 of a container according to the invention, prior to fitting the central bridge 33 that is shown in Fig. 7. The bridge 33 according to Fig. 7, that is constructed as an integral unit, can be clicked into the mid section of the top 2 of the container so that the opening 31 in the chamber is coincident with the cut-out 35 in the wall section 40 and is closed off by the short section 54 of the lid 52.

The connector or opening 48 and the operating element 51 are placed in the correct position with respect to the lid 25 of the dispensing device 11, viewed in the longitudinal direction of the central bridge 33, by means of the cavities 29, 29' in the ears 13, 13'.

CLAIMS

1. Container (1) for drink provided with a top (2) and with an outlet (4) that is located at the top and is connected to a flexible dispensing line (5) having an outlet end (6) and
5 having a grip element (30) at the outlet end (6), the container having a chamber (32) at the top in which the dispensing line (5) is accommodated, characterised in that that the container is provided at the top (2) with a central bridge (33) having a top face (46) and with a peripheral wall (36), located transversely to the bridge, having two wall sections (40, 40') which border the short sides of the bridge (33), the chamber (32) being formed in the
10 central bridge (33).
2. Container (1) according to Claim 1, characterised in that the chamber (32) has an opening (31) close to a cut-out (35) in the wall section (40), close to which cut-out (35) a clamping element (39) is positioned that holds the outlet end (6) of the dispensing line (5)
15 detachably in place close to the cut-out (35) in the wall section (40).
3. Container (1) according to Claim 1 or 2, characterised in that the chamber (32) is provided with a detachable lid (52).
- 20 4. Container (1) according to Claims 2 and 3, characterised in that the top face (46) of the chamber (32) is open and wherein the opening (31) is located in a front short side and the lid has a first section (55) that is located over the top face (46) of the bridge (33), and a second section (54) that is at right angles to the first section and is located in the cut-out (35) in the wall section (40).
- 25 5. Container (1) according to one of the preceding claims, characterised in that an operating element (51) for opening and closing a shut-off valve for the outlet (4) and also a connector (48) for connecting to an air supply (21) are located in the chamber (32) on a line (L) extending in the longitudinal direction of the bridge (33), the flexible dispensing line (5) extending from the operating element (51) to a front short side (66) of the bridge (33), with a first bend (70), along a first long side (67) of the bridge, with a second bend (71) around the connector (48) and along a second long side (68) of the bridge (33) to beyond the front short side (66).

6. Container (1) according to Claim 5, characterised in that the bridge (33) with the chamber (32), the operating element (51), the connector (48) and the flexible dispensing line (5) are constructed as an integral unit, which unit is fixed to the top of the container (1).

7. Container (1) according to one of the preceding claims, characterised in that two hand grips (59, 60) located some distance away from the bridge (33) and oriented essentially parallel to the longitudinal direction of the bridge are arranged in the peripheral wall (36).

8. Container (1) according to one of the preceding claims, characterised in that the dispensing line (5) is provided at its end with a plate (30) that is placed in the cut-out (35) in the adjoining wall section (40).

9. Container (1) according to one of Claims 3 to 8 with reference to Claim 2, wherein the outlet end (6) comprises a rigid plastic outlet section (8), on which the clamping element (39) engages.

10. Container (1) according to Claim 9, wherein the outlet section (8) extends transversely to the flexible line (5) and wherein the container is provided close to the peripheral wall (36) with a retaining element (37) for engagement on an end of the outlet section (8).

11. Container (1) according to one of the preceding claims, characterised in that the container contains carbonated drink, in particular beer.

12. Container (1) according to one of the preceding claims, wherein the container is provided at a peripheral wall (36) with positioning means (13, 13') extending transversely to the peripheral wall, which positioning means (13, 13') engage, when the container (1) is placed in a chill chamber (12), on complementary positioning means (16, 16') in the chill chamber in such a way that the container (1) is brought into a defined position with respect to the chill chamber (12).

1/7

Fig 1a

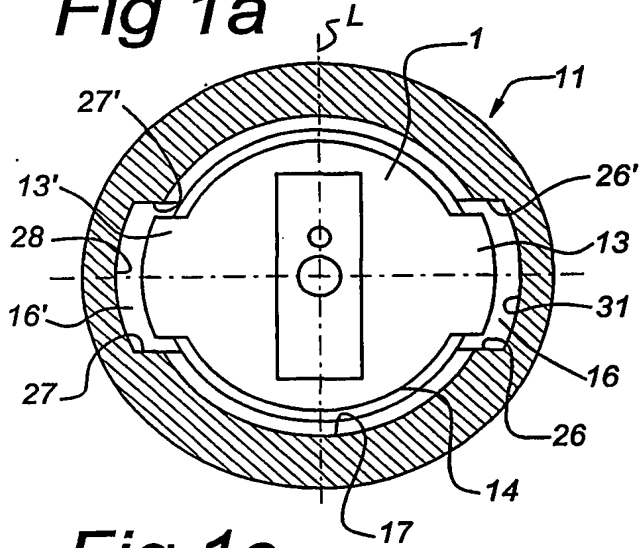


Fig 1b

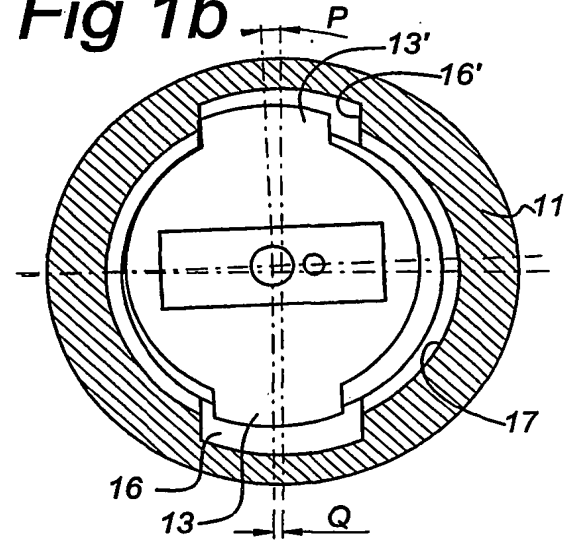


Fig 1c

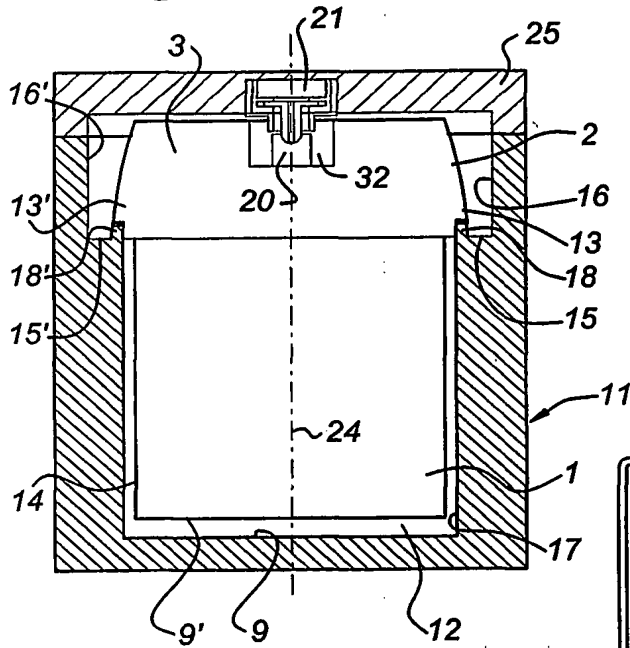


Fig 1d

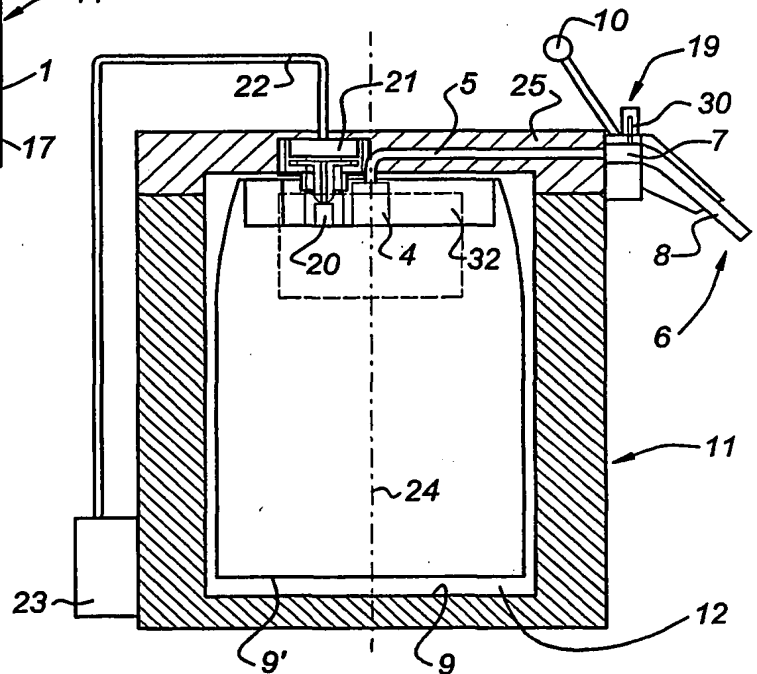


Fig 2

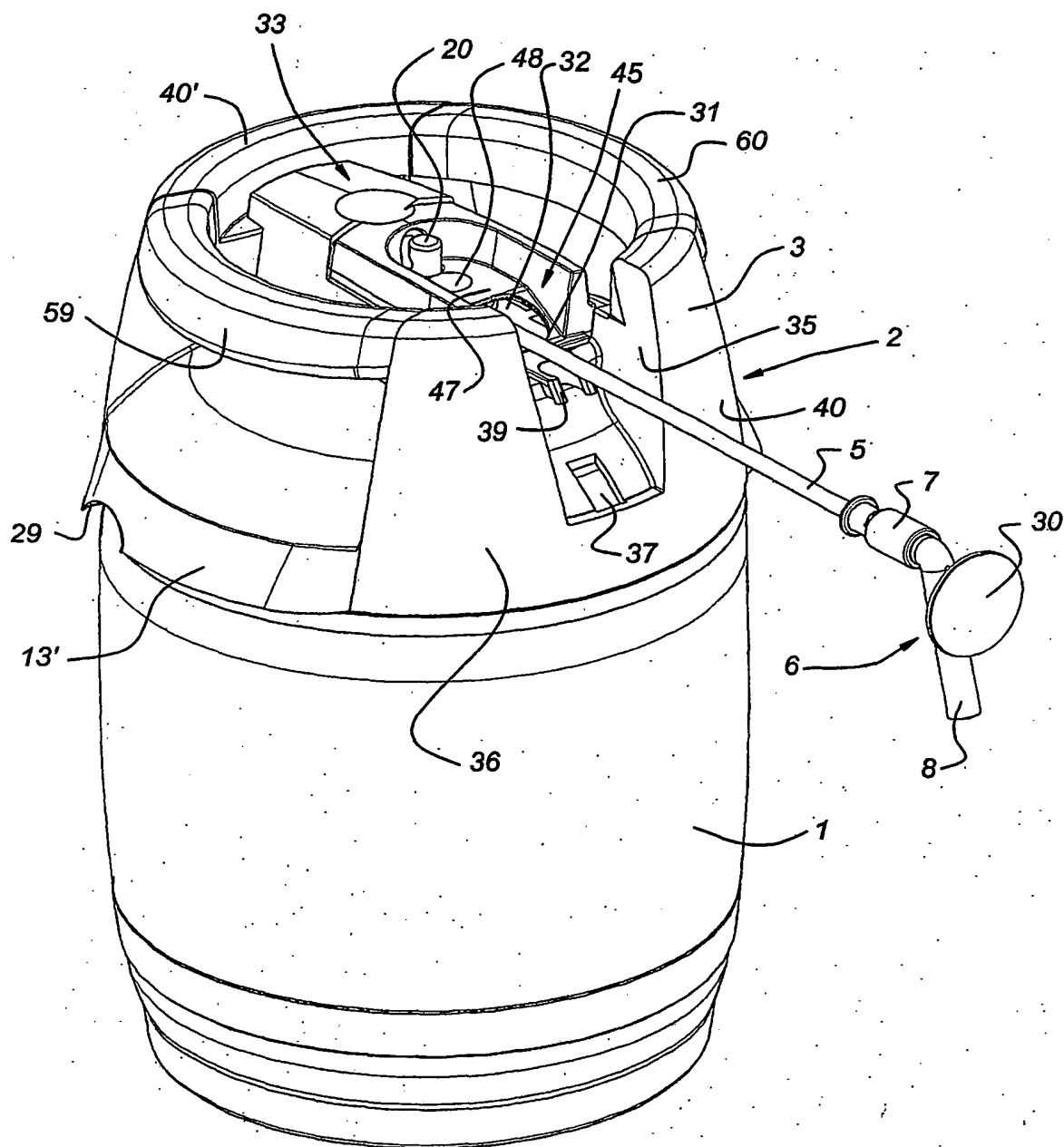
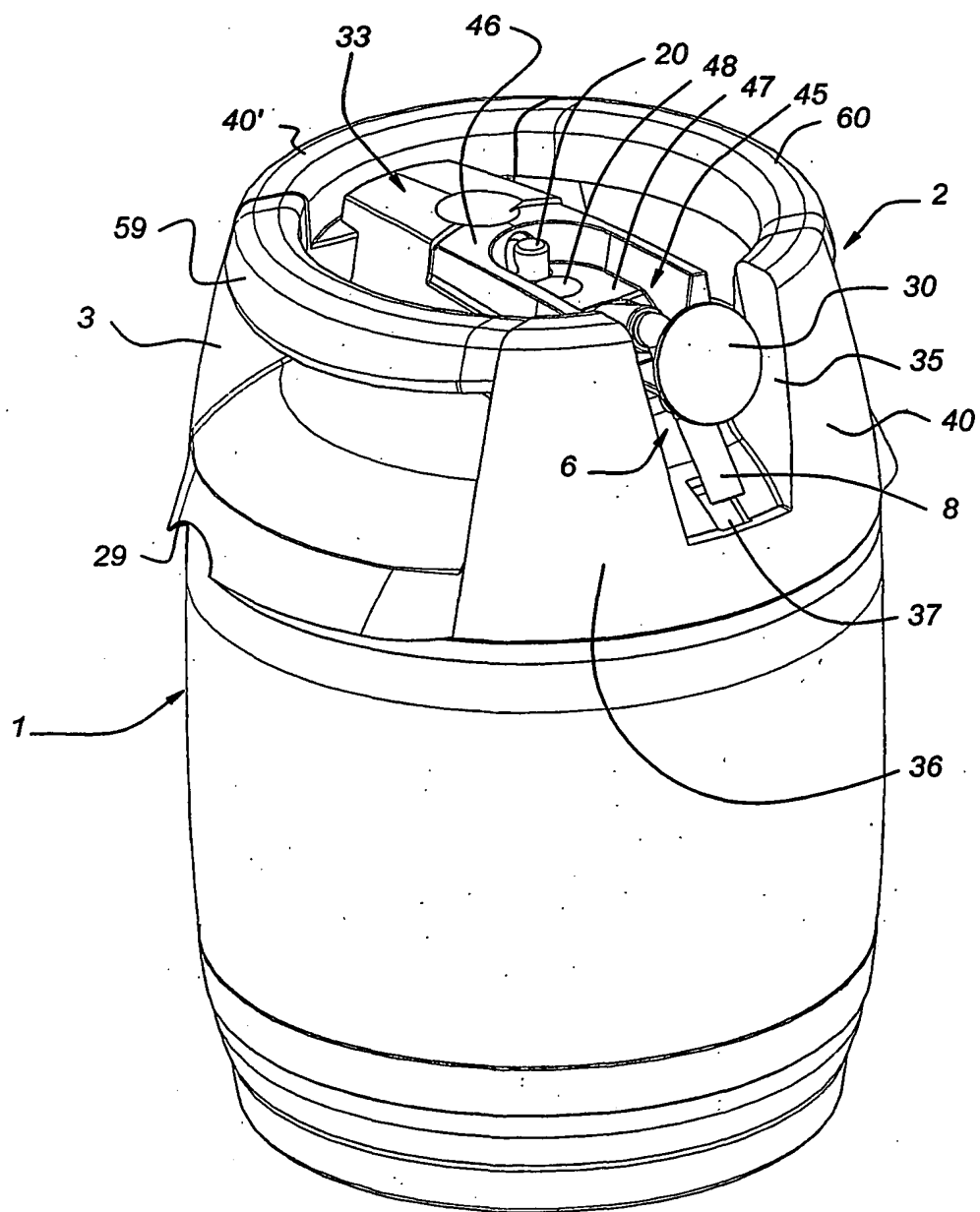
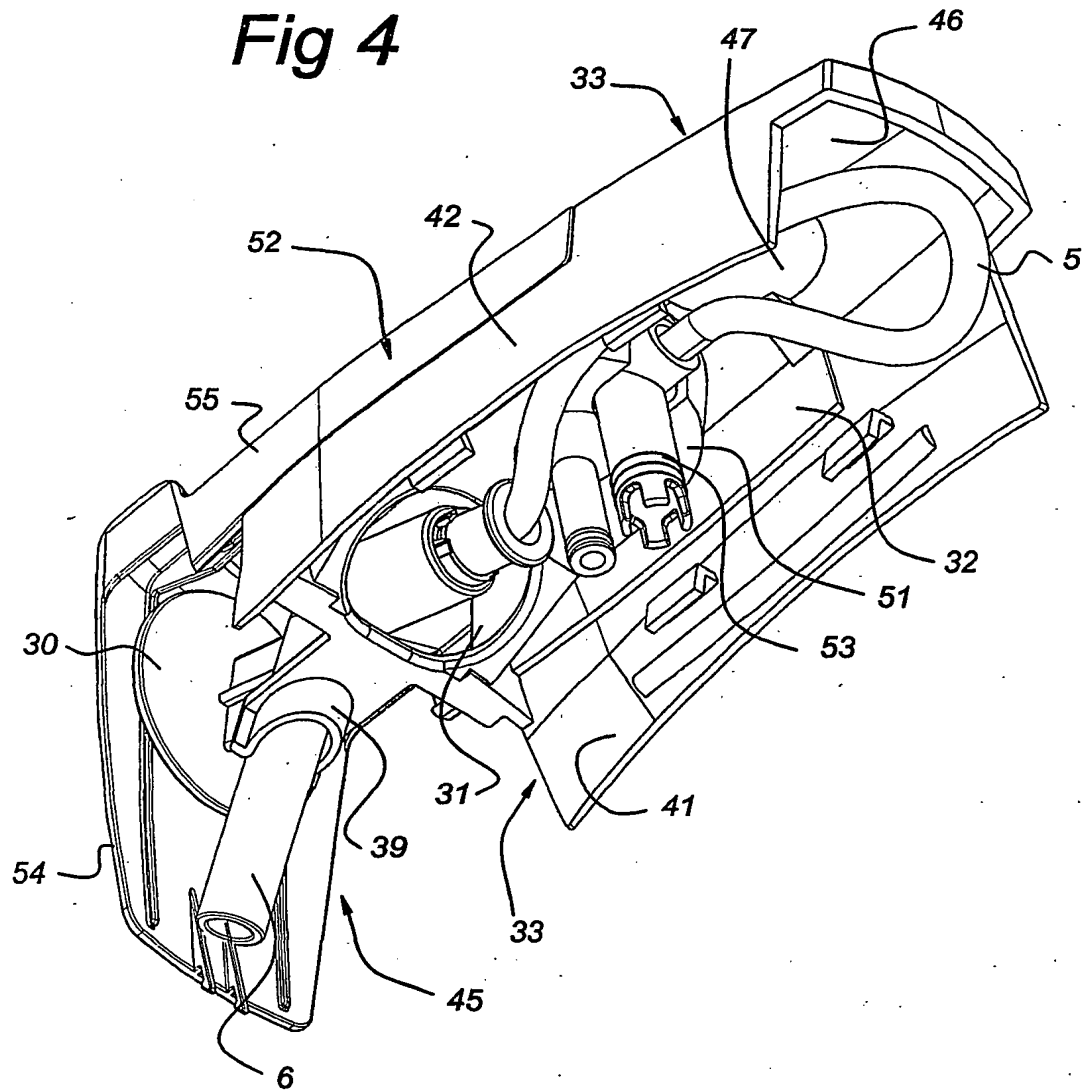


Fig 3

4/7

Fig 4

5/7

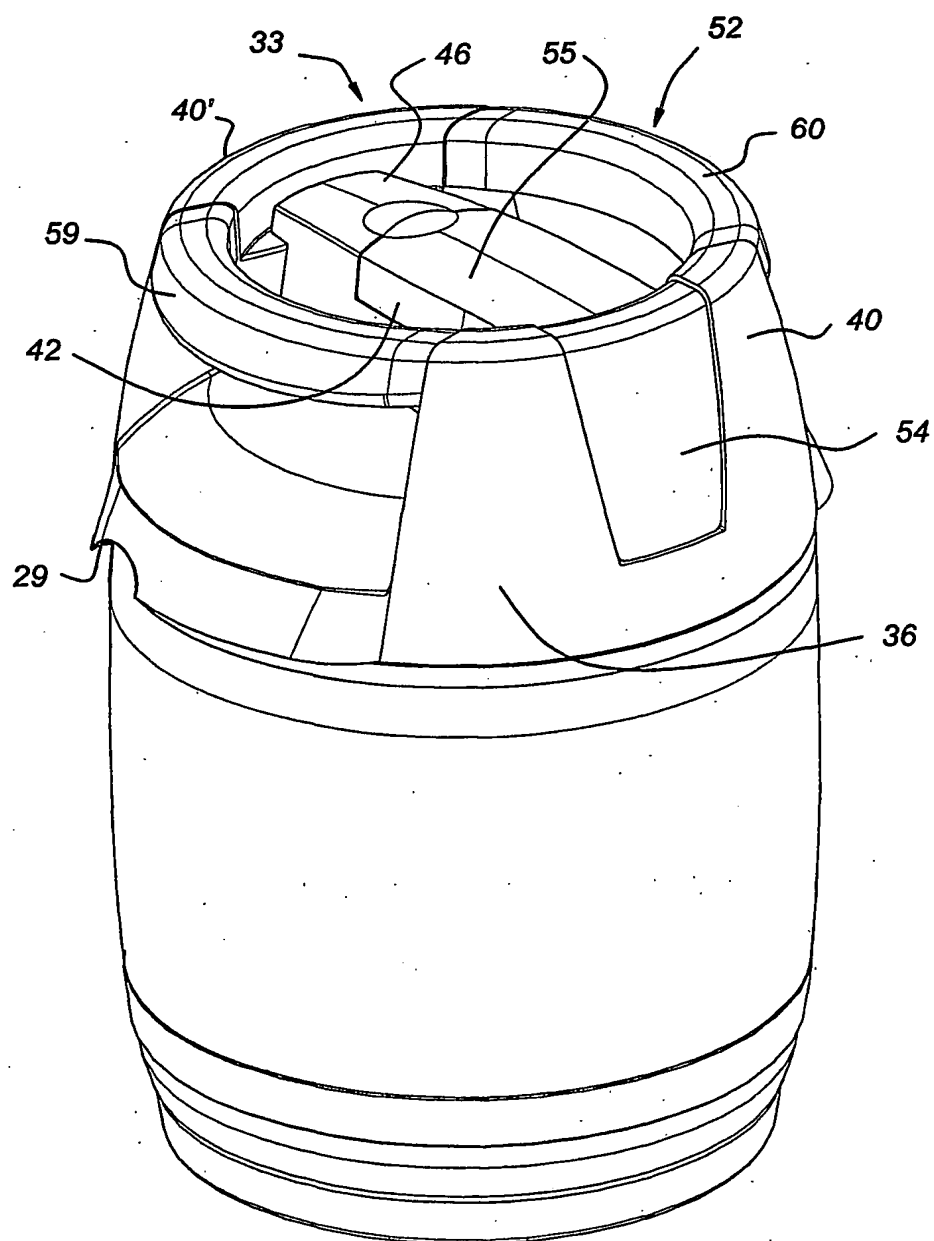
Fig 5

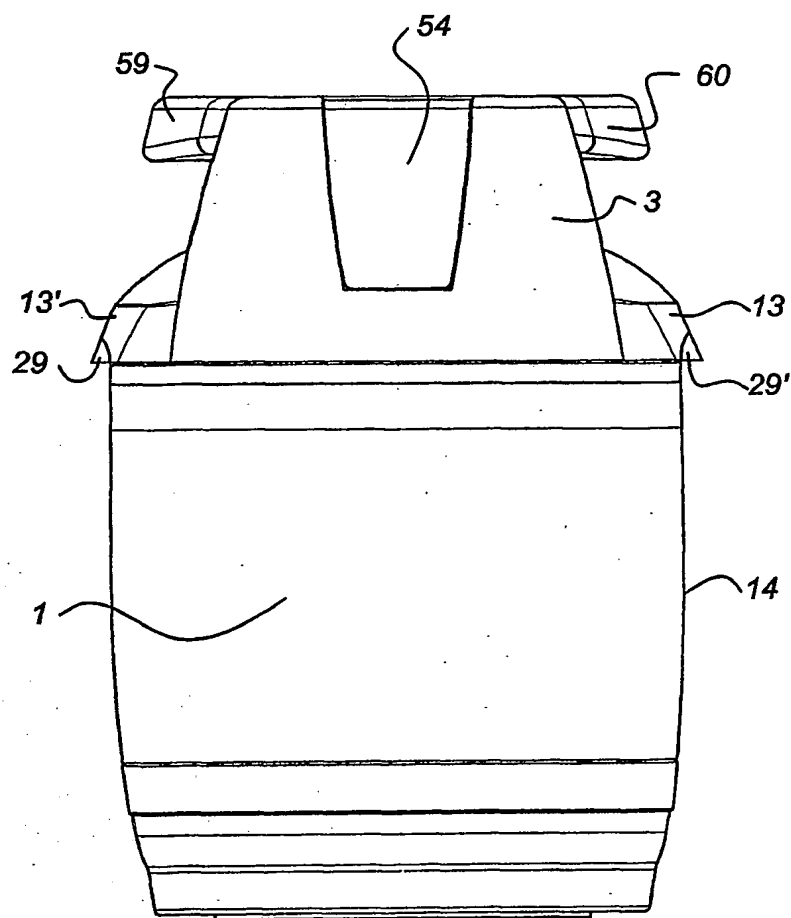
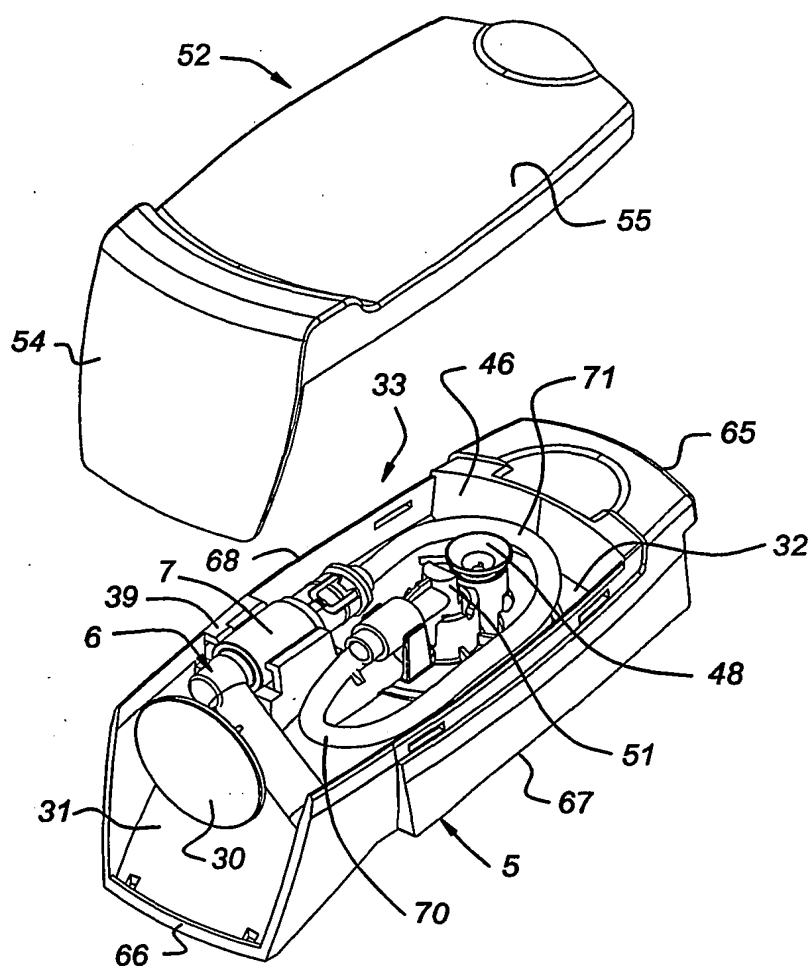
Fig 6

Fig 7



INTERNATIONAL SEARCH REPORT

In Application No

PCT/NL 01/00437

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 B67D1/04 B67D1/08 F25D3/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 B67D B65D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	NL 1 010 015 C (HEINEKEN TECH SERVICES) 10 May 1999 (1999-05-10) cited in the application page 39, line 17 - line 31 page 54, line 3 - line 7 page 23, line 32 - page 24, line 17; figures 1,9A,10,16	1
A	WO 00 03944 A (TIMP PIET HEIN WILLEM ;BAAL PATRICK MICHAEL VAN (NL); HEINEKEN TEC) 27 January 2000 (2000-01-27) page 21, line 16 - line 20; figures 14,18,19	1
A	US 4 726 479 A (TSAI SHUNG-DER) 23 February 1988 (1988-02-23) column 2, line 35 - line 42; figures 1,3,6	1
	-/--	

☒ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

* Special categories of cited documents :

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *G* document member of the same patent family

Date of the actual completion of the international search

10 October 2001

Date of mailing of the international search report

17/10/2001

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

Wartenhorst, F

INTERNATIONAL SEARCH REPORT

Int. Application No

PCT/NL 01/00437

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 3 055 556 A (HESTER, D.H.) 25 September 1962 (1962-09-25) column 5, line 53 - line 62; figures 2,3 -----	1
A	DE 43 39 889 C (HENKEL KGAA) 20 April 1995 (1995-04-20) abstract; figures 1-4 -----	1

INTERNATIONAL SEARCH REPORT

Information on patent family members

Int. Application No

PCT/NL 01/00437

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
NL 1010015	C	10-05-1999	NL 1006949 C2	05-03-1999
			NL 1006950 C2	05-03-1999
			NL 1010015 C2	10-05-1999
			AU 9007898 A	22-03-1999
			BG 104277 A	31-10-2000
			BR 9811625 A	19-09-2000
			CN 1280549 T	17-01-2001
			EE 200000118 A	15-06-2001
			EP 1003686 A1	31-05-2000
			HR 20000121 A1	31-12-2000
			HU 0003570 A2	28-02-2001
			NL 1010015 A1	05-03-1999
			WO 9911563 A1	11-03-1999
			NO 20001101 A	02-05-2000
			PL 339086 A1	04-12-2000
			SK 3112000 A3	09-10-2000
			TR 200000583 T2	21-07-2000
			ZA 9808060 A	16-04-1999
WO 0003944	A	27-01-2000	NL 1009654 C2	19-01-2000
			AU 5070799 A	07-02-2000
			BR 9912105 A	02-05-2001
			CN 1315919 T	03-10-2001
			EP 1097104 A1	09-05-2001
			NL 1012546 C2	24-01-2000
			NL 1014081 C2	19-06-2000
			NL 1014081 A1	08-02-2000
			WO 0003944 A1	27-01-2000
			NO 20010192 A	12-03-2001
US 4726479	A	23-02-1988	NONE	
US 3055556	A	25-09-1962	NONE	
DE 4339889	C	20-04-1995	DE 4339889 C1	20-04-1995
			AT 162488 T	15-02-1998
			DE 59405130 D1	26-02-1998
			DK 729431 T3	21-09-1998
			WO 9514625 A1	01-06-1995
			EP 0729431 A1	04-09-1996
			ES 2111386 T3	01-03-1998